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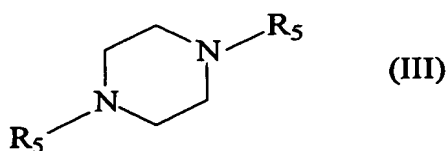
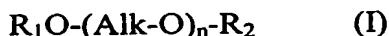
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(54) Title: IMPROVED COMPOSITION AND METHOD FOR REMOVAL OF CARBONYL SULFIDE FROM ACID GAS CONTAINING SAME



(57) Abstract: Novel solvent composition for selective removal of COS from a gas stream containing same, said composition comprising a) at least one polyalkylene glycol alkyl ether of the formula (I) or 1,3-dimethyl-3,4,5,6-tetrahydro-2(1H)-pyrimidinone or a mixture of N-formylmorpholine and N-acetylmorpholine Wherein R<sub>1</sub> is an alkyl group having from 1 to 6 carbon atoms; R<sub>2</sub> is hydrogen or an alkyl group having from 1 to 4 carbon atoms; Alk is an alkylene group, branched or unbranched, having from 2 to 4 carbon atoms, and n is from 1 to 10; and b) at least one alkanolamine compound of the formula (II) or at least one piperazine compound of formula (III) wherein R<sub>3</sub> is hydrogen, an alkyl group having from 1 to 6 carbon atoms, or the R<sub>4</sub>OH group; R<sub>4</sub> is a branched or unbranched alkylene group having from 1 to 6 carbon atoms; R<sub>5</sub>, independently in each occurrence, is hydrogen or an hydroxyalkyl group having from 1 to 4 carbon atoms; and R<sub>6</sub> is hydrogen, an alkyl group having from 1 to 6 carbon atoms or an hydroxyalkyl group having from 1 to 4 carbon atoms.